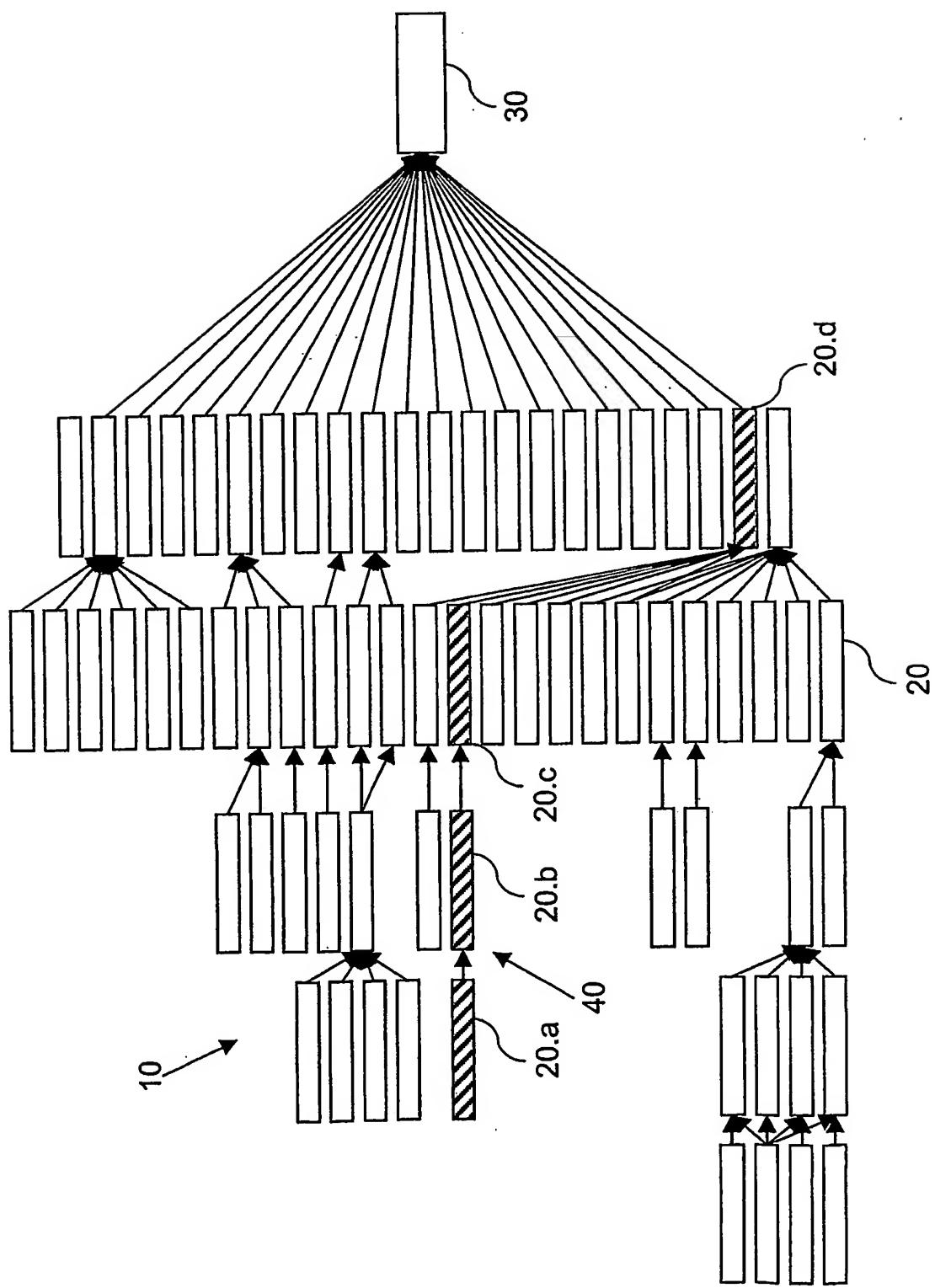


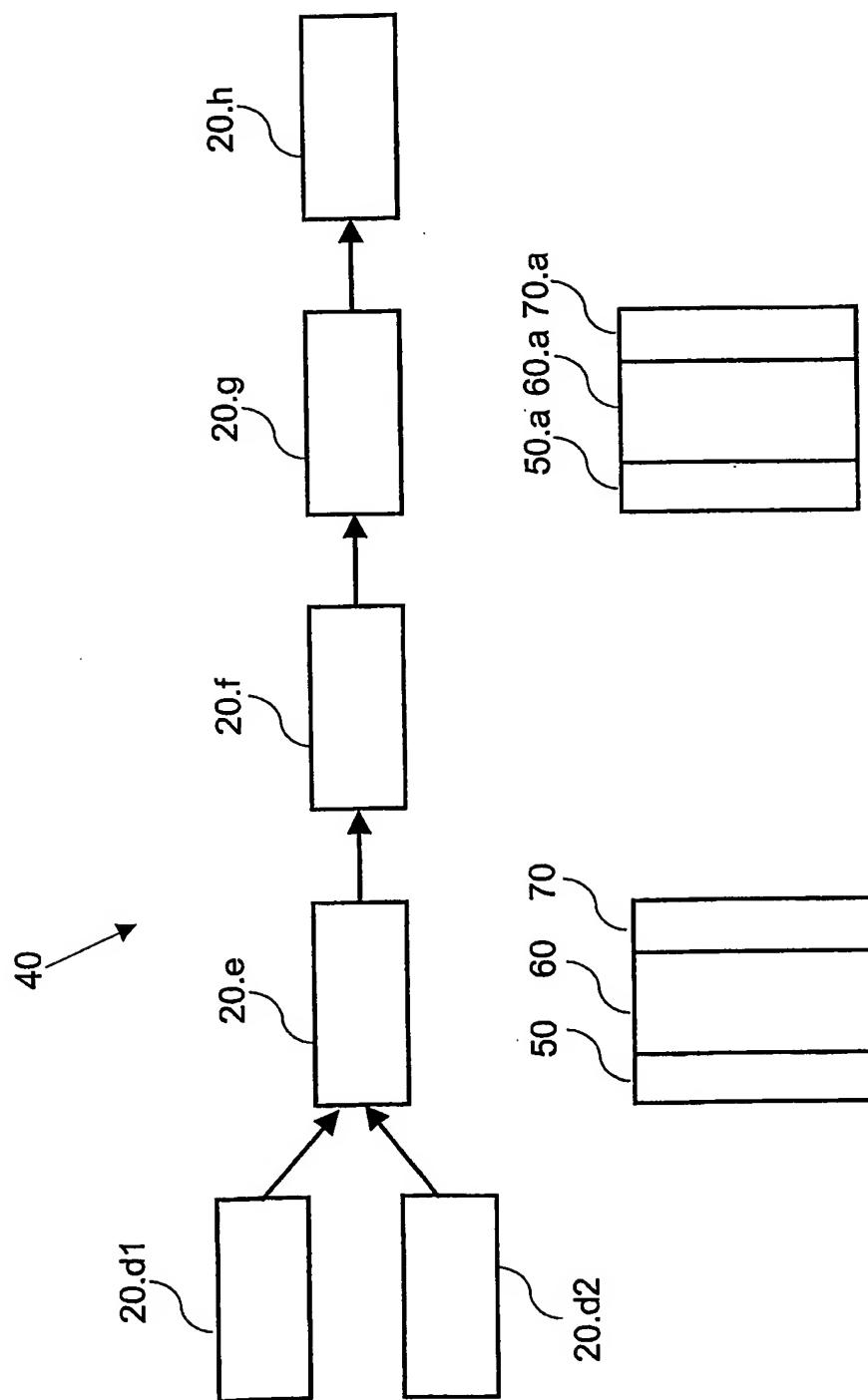
Fig. 1



10/533050

2/11

Fig. 2



10/533050

3/11

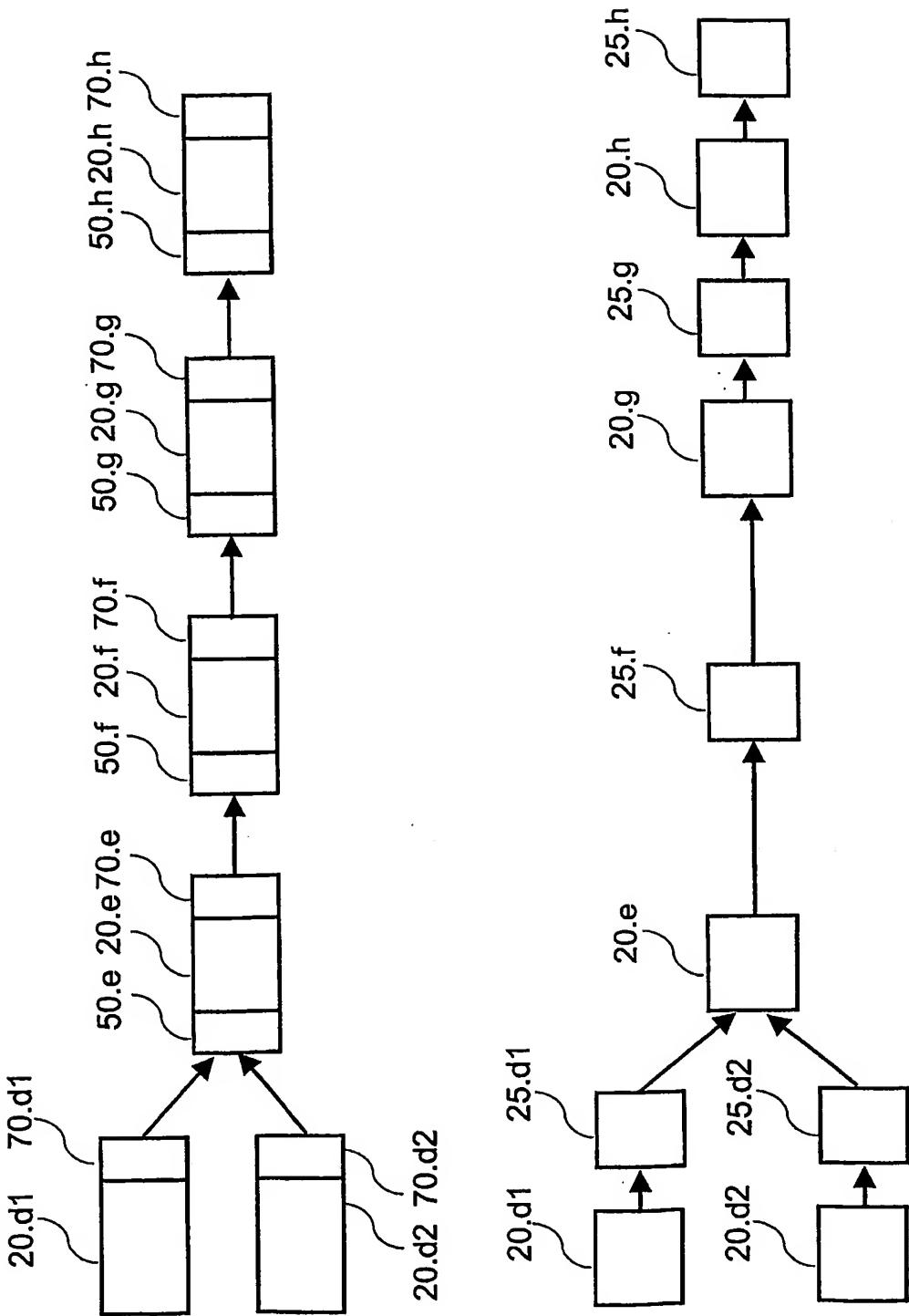
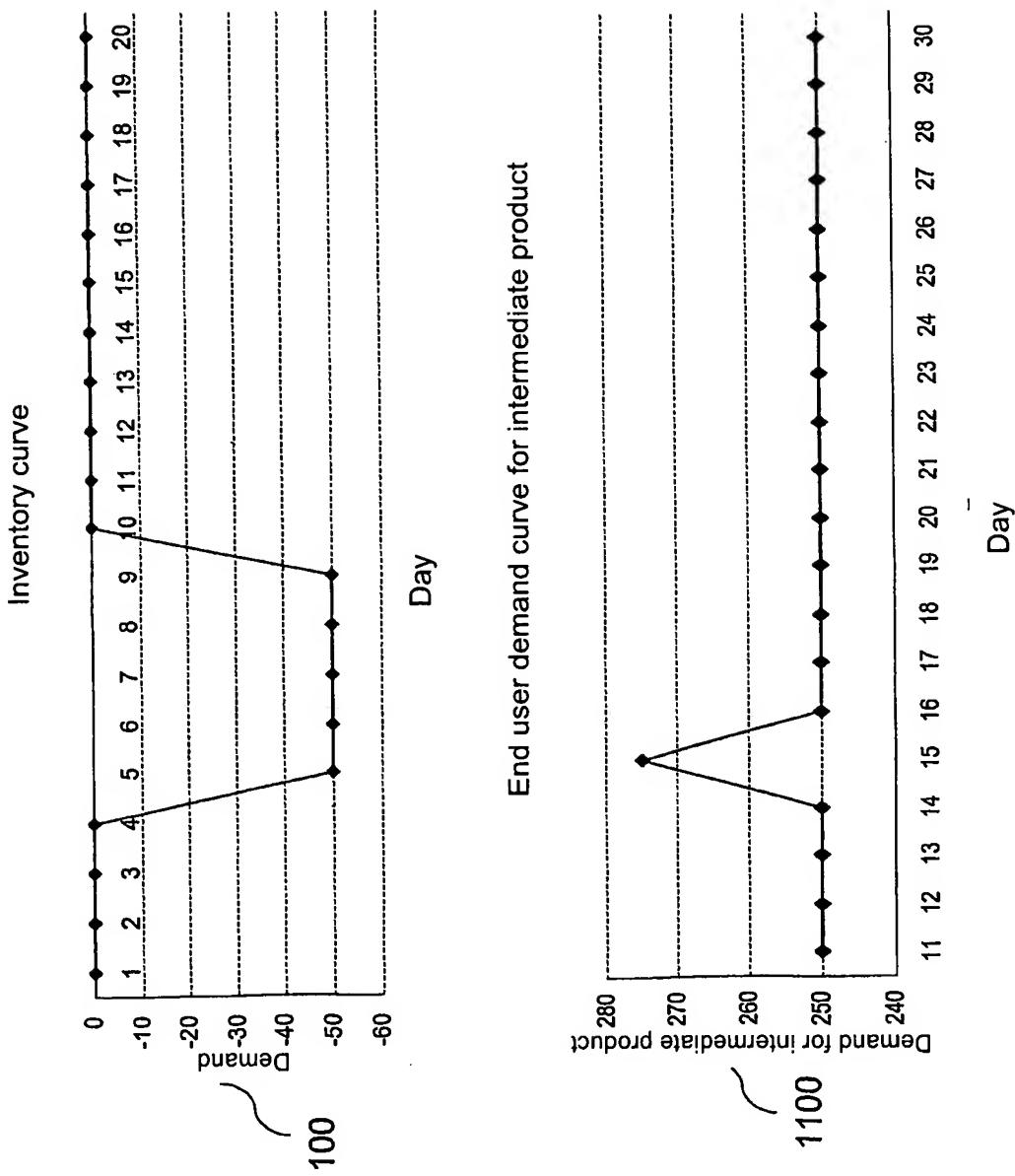


Fig. 3

10/533050

4/11

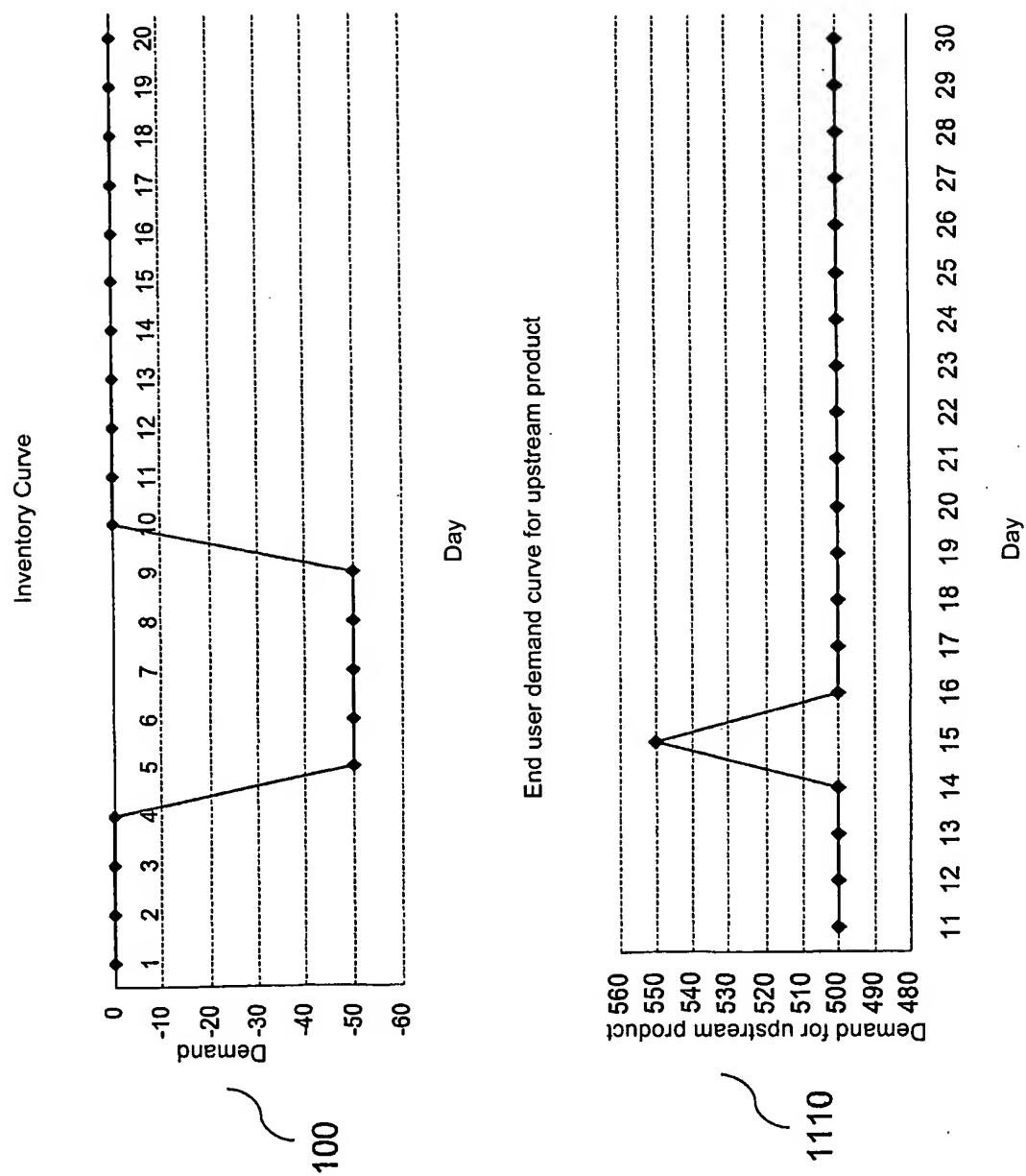
Fig. 4



10/533050

5/11

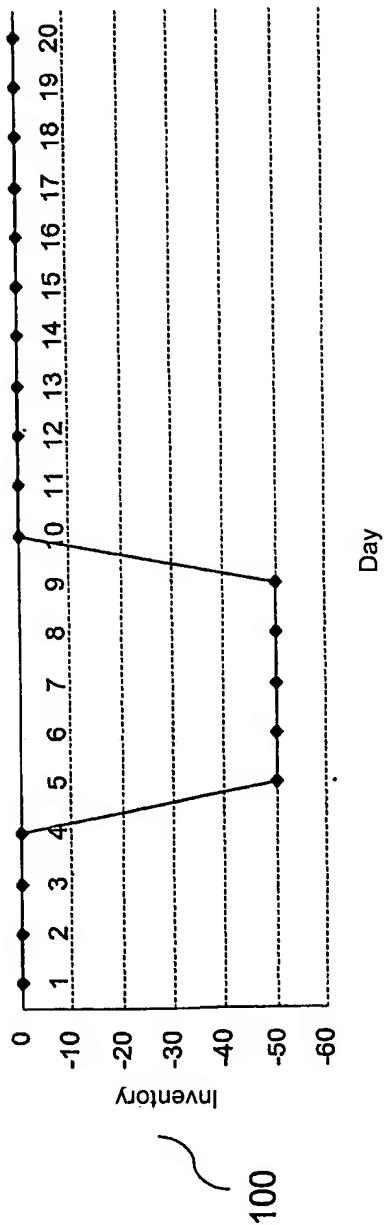
Fig. 5



10/533050

6/11

Inventory Curve



Setpoint delivery curve

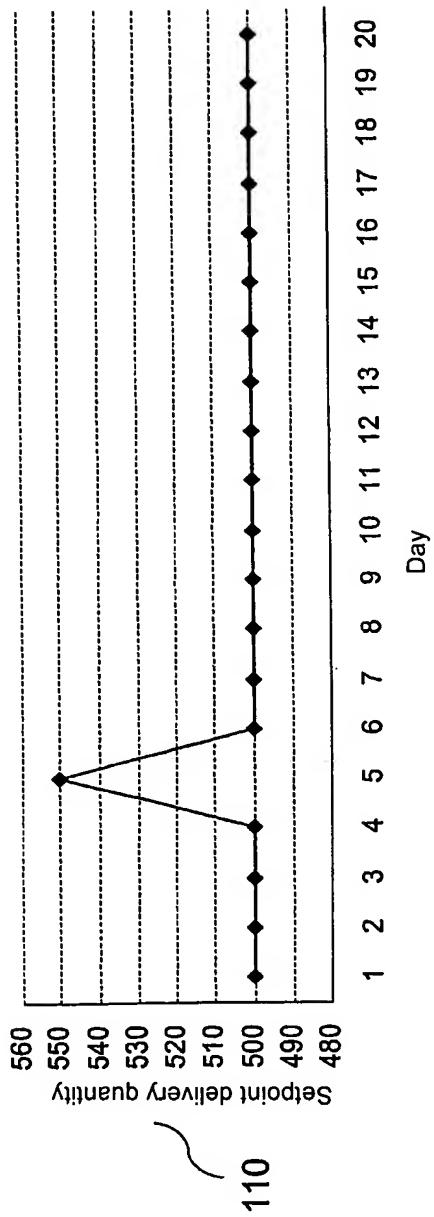
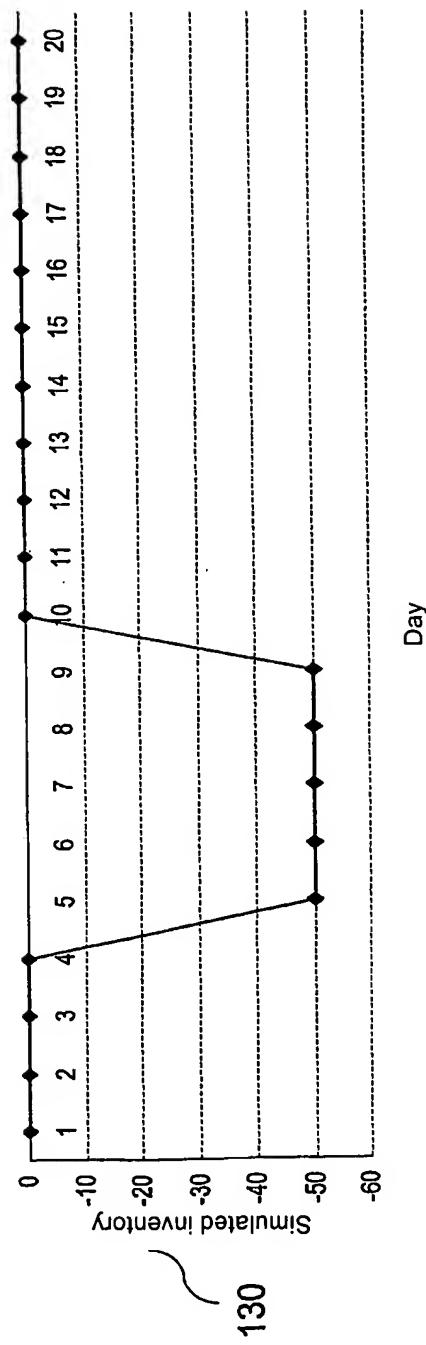


Fig. 6

10/533050

7/11

Simulated inventory curve, delta VLZ = 0 days, demand_Std = 500



Simulated inventory curve, delta VLZ = 3 days, demand_Std = 500

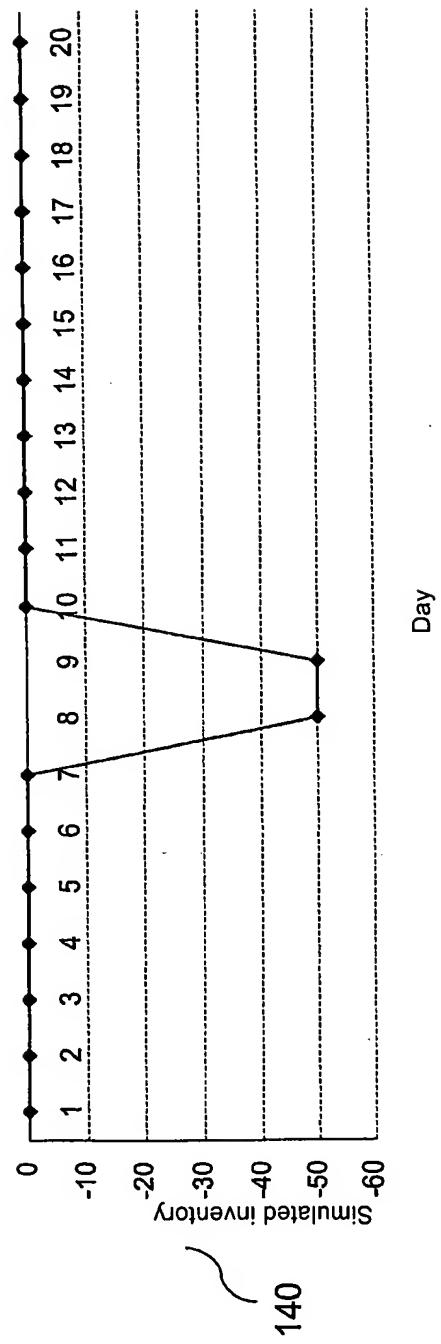
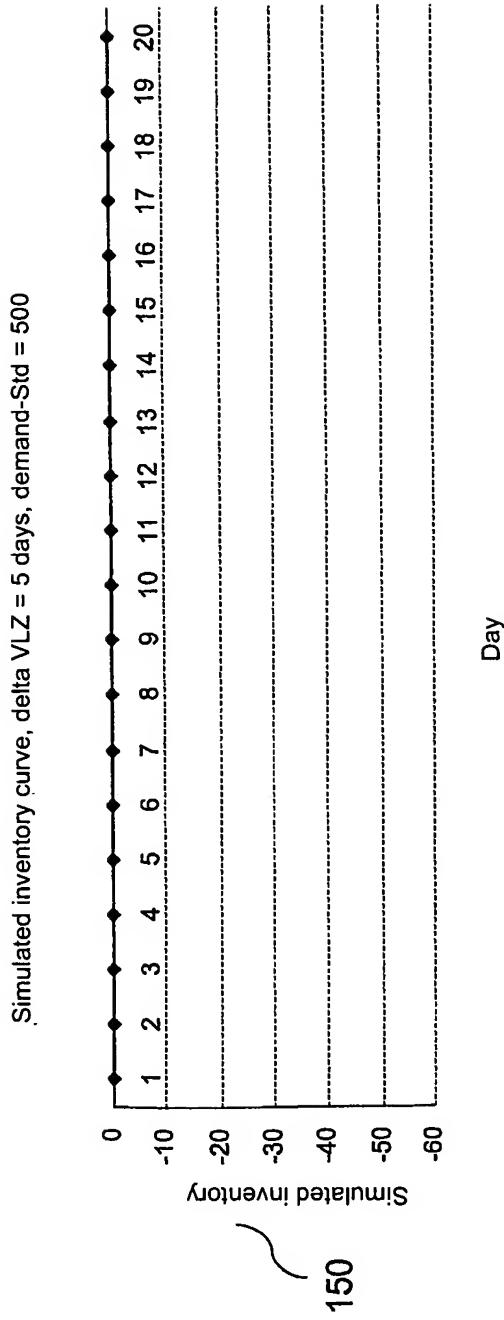


Fig. 7

10/533050

Simulated inventory curve, delta VLZ = 5 days, demand_Std = 500



Simulated inventory curve, delta VLZ = 2 days, demand_Std = 500

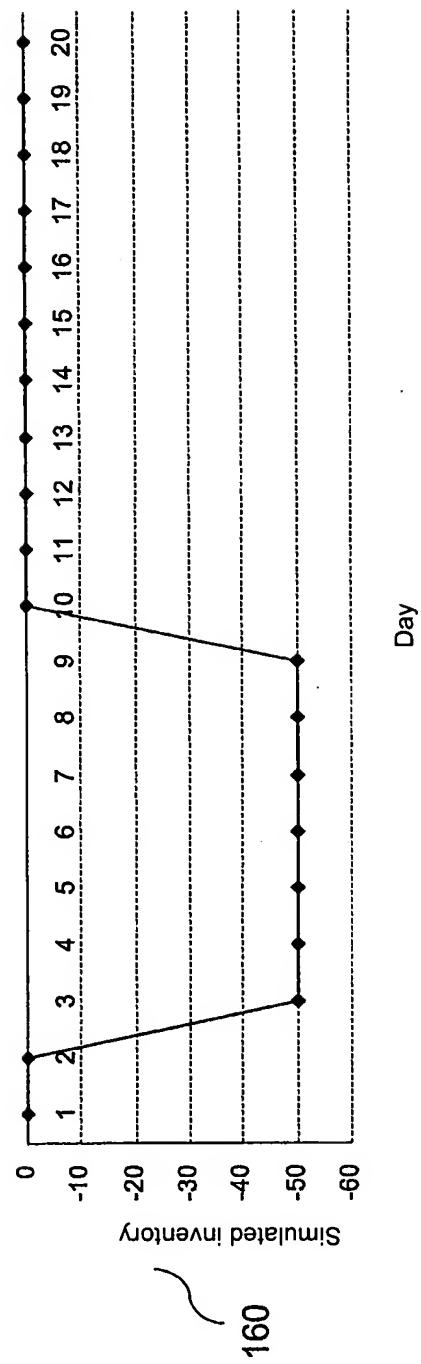


Fig. 8

10/533050

9/11

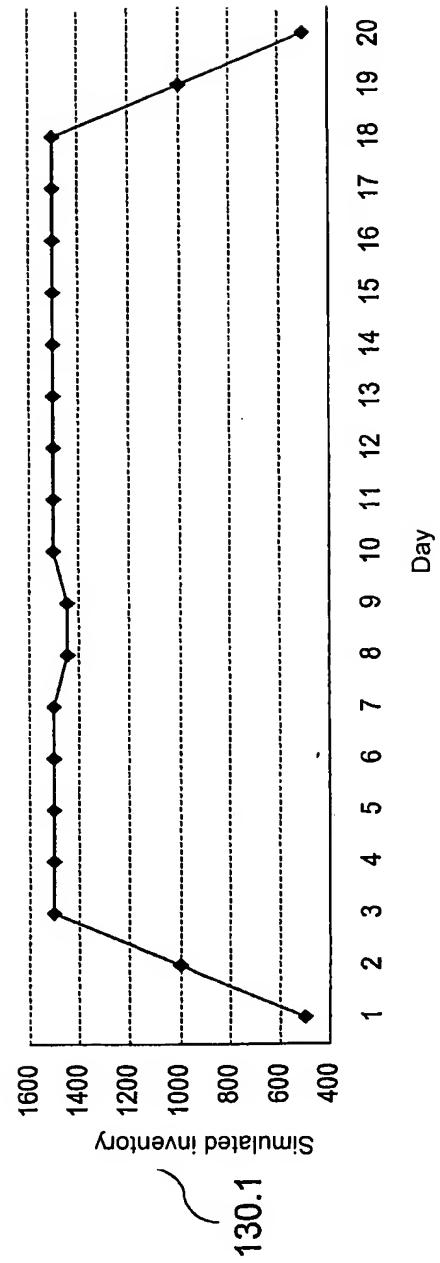
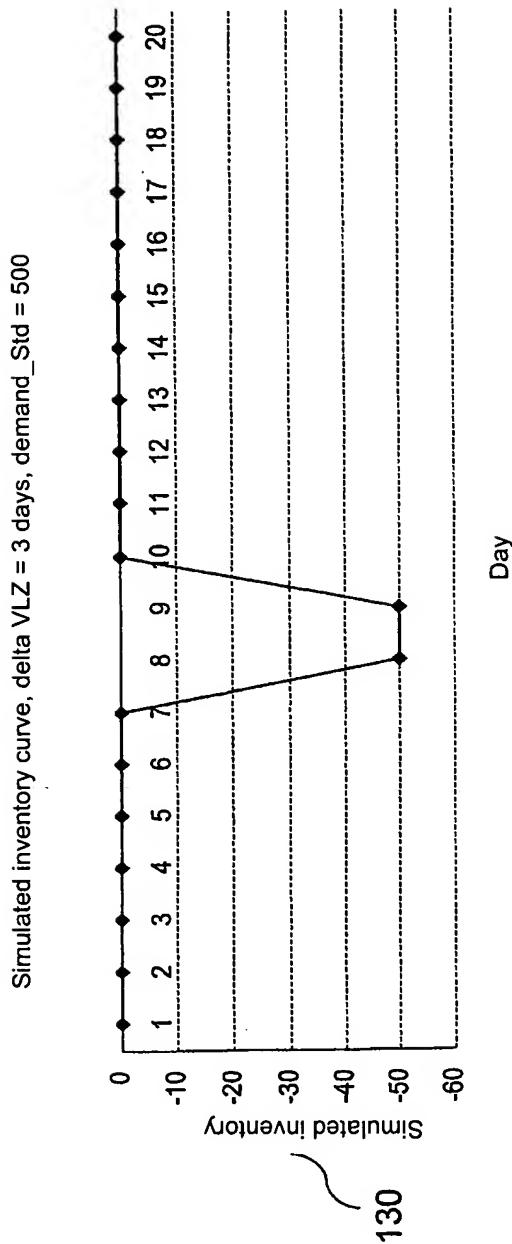


Fig. 9

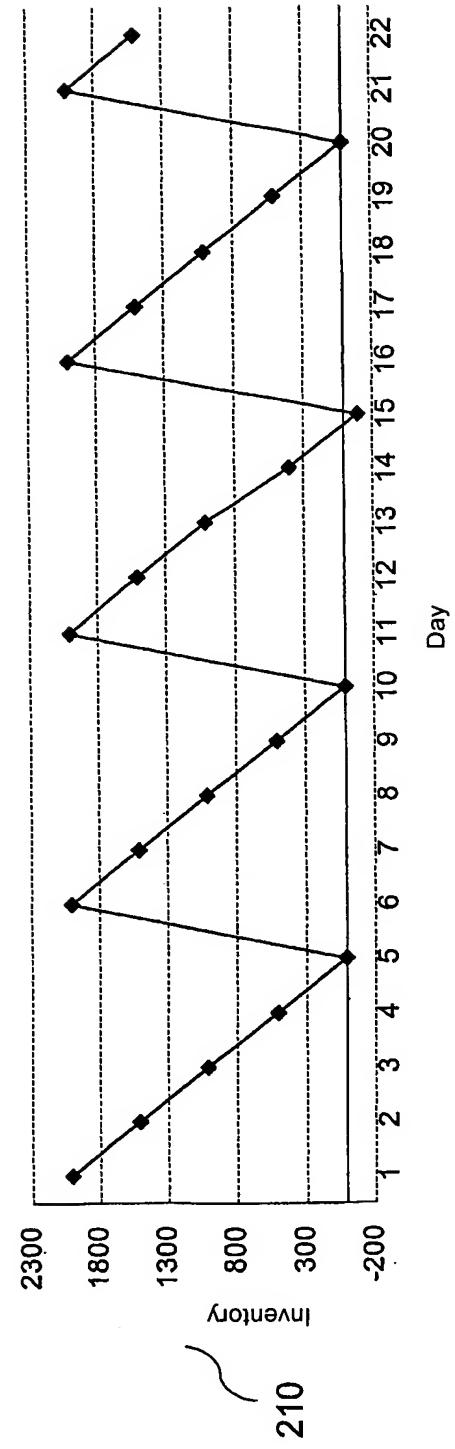
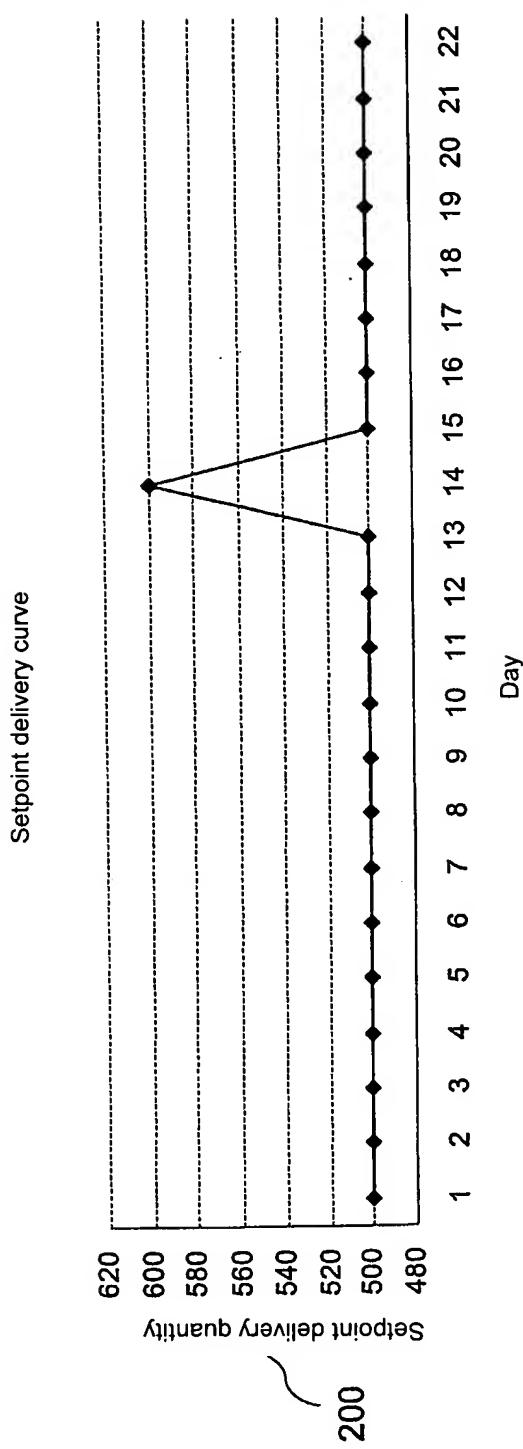
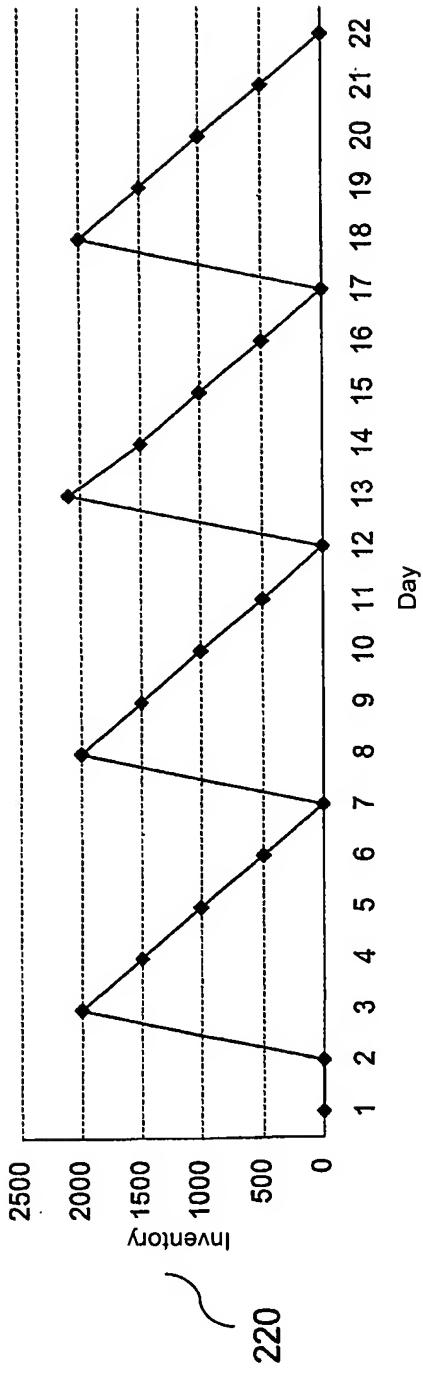


Fig. 10

11/11

Simulated inventory curve, lot manufacture delta VLZ = -3 days



Corrected simulated inventory curve, lot manufacture, delta VLZ = -3 days

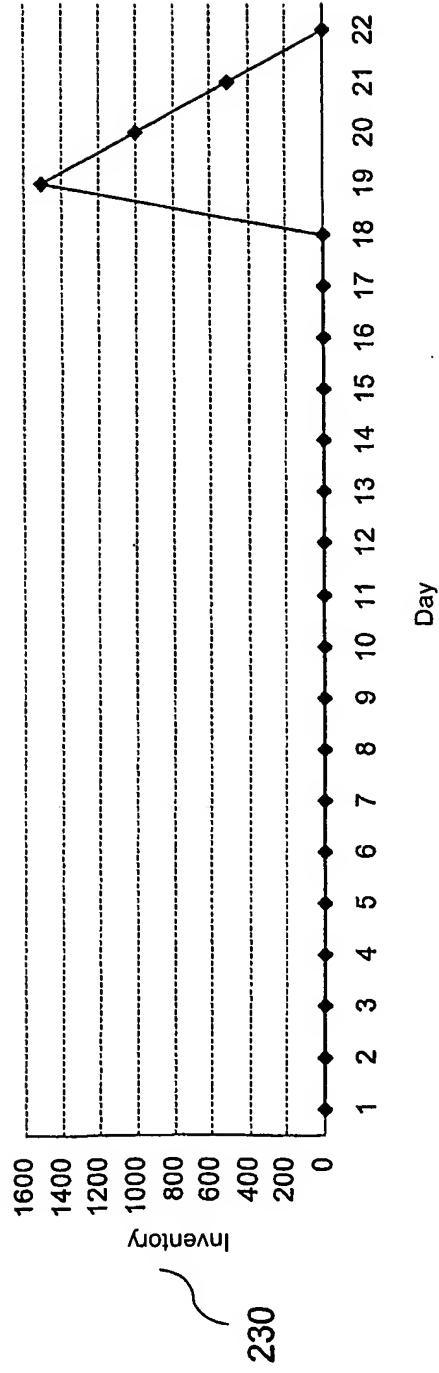


Fig. 11